

S115 950



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D1038-58B
Job Sheet 184026



Part No: D1038-58B

Job Qty: 1 pcs

Part Name: Avionics Fastener Rail



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/1/18

Job Tracking No: RA153

Due Date: 10/12/18

Created By: Michelle Gagnon-Donovan

Type: Return

Description: B137984

Note: DWG REV B IPP: E 03.05.02 Reformat; Added label KJ/RF IPP Rev:F 06-08-16 Updated Packaging
Procedures JLM IPP Rev:G 08-09-16 Added Folio # JLM Verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/12/18	10/12/18	0.00	0.00	Start Up Machining-1		mt 18.10.04
200	Small Fab	1 pcs	10/12/18	10/12/18	0.00	0.25	Small Fab-1		NIR
210	QC	1 pcs	10/12/18	10/12/18	0.00	0.00	QC5		AT 18.10.04
220	Packaging	1 pcs	10/12/18	10/12/18	0.00	0.00	Packaging3-1 FG120A		OCT 04 2018
230	QC21-FG	1 Ea	10/12/18	10/12/18	0.00	0.00	QC21		
235	DC	1 pcs	10/12/18	10/12/18	0.00	0.00	DC		OCT 04 2018

Part Op 200 - 1-Stake .050 stainless steel wire per Dwg D1038-58 using DT8389 Batch: _____ 2-Grind wire flush and
Descriptions: deburr 3-Clean

220 - 1-Pack each fastener rail into a cardboard tube 2-Roll Part in foam . 3-Install red cap at each end and secure with
tape. 4-Apply white labels to cardboard tubes 5-Identify and Stock Location: FG120A

235 - Create white labels and bag them

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2023	Extrusion, Fastener Rail	1.9030 ft (1.903 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2023	2	3,857	0

Part Specifications

Specifications could not be found.

Plex 10/1/18 4:08 PM Dart.Gagnon.Michelle

Inspection Sheet Complete

RA153

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
D350-567-145	B148986	1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	STOCK	S032817	Kit complete with no damage but open by customer. Scrap and replace expired CB200 Repackage as per PPP. Stock with new batch number at CHG 001. Add new labels and paper work.
D1038-58B	B137984	1	☒ Yes	☒ Yes	☐ Yes	☒ Yes	STOCK	S032818	Part return with no damage. Return in stock. I.D. with new batch at Rev B.
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: P.D.

Date: 22-Aug-18